



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-602-014
Job Sheet 187640



Part No: D350-602-014

Job Qty: 1 ea

Part Name: AS350/AS355 Heli-Utility-Pod™ - Customizable, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/25/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV.F IPP Rev:A New Issue 06-05-01 JLM IPP Rev:B Added D3495-1 06-05-17 JLM IPP Rev:C add D2202-1 and D2202-5 DD 10.04.07 verified by:JLM IPP Rev.D Updated Bom per Dwg. Rev.F 18/03/14 JFS Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/19	0.00	0.00	Start Up Small Fab-4		
160	Packaging	1 pcs		1/25/19	0.00	0.00	Packaging1-3		
170	QC	1 pcs		1/25/19	0.00	0.00	QC4		
180	Packaging	1 pcs		1/25/19	0.00	0.00	Packaging3-1		
185	DC	1 pcs		1/25/19	0.00	0.00	DC		
190	QC21-FG	1 Ea		1/25/19	0.00	0.00	QC21		

Part Op 160 - Pick Kit ****Install label D2258-160 on Pod Assembly as per Dwg D2694 at location of max pod load label on pg2 of Descriptions: dwg****

170 - QC4- 100% Inspect kits for completeness

180 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D350-602-014

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S159601

Part: D350-602-014

Job No: 187640

Serial No/Batch: S159601

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH93-97 Issue 4 of 4 STC SR01144

.Patrick

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-15A	Bolt	8 Ea (8 ea)	90-Start up Operation	5006251x2 5143225 46
AN3-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5089286
AN4-12A	Bolt	1 Ea (1 ea)	90-Start up Operation	5109960
AN4-14A	Bolt	16 Ea (16 ea)	90-Start up Operation	5114891
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5118056
AN4-5A	Bolt	19 Ea (19 ea)	90-Start up Operation	5140392
AN4-6A	Bolt	1 Ea (1 ea)	90-Start up Operation	5053945
AN526C632R7	Screw	2 Ea (2 ea)	90-Start up Operation	5107451
D2258-160	Placard	1 pcs (1 ea)	90-Start up Operation	5136545
D2324	Strut Assembly	1 pcs (1 ea)	90-Start up Operation	5150659
D2523	Mounting Bracket	2 pcs (2 ea)	90-Start up Operation	5133952
D2524	Bracket Clamping	2 pcs (2 ea)	90-Start up Operation	5133999
D3322-042	Pod Assembly	1 Ea (1 ea)	90-Start up Operation	5150283
D3495-1	Placard	1 pcs (1 ea)	90-Start up Operation	5136565
D3910-3	Crosstube Lug	4 Ea (4 ea)	90-Start up Operation	5131631
D3984-030	Rubber Extrusion, X-tube, 3"	8 Ea (8 ea)	90-Start up Operation	5131558
D4091-1	Mounting Lug	4 Ea (4 ea)	90-Start up Operation	5117688
MS21042L06	Nut	2 Ea (2 ea)	90-Start up Operation	5071062
MS21042L3	Nut	12 Ea (12 ea)	90-Start up Operation	5132364
MS21042L4	Nut	41 Ea (41 ea)	90-Start up Operation	5132396
NAS1149D0363J	Washer	24 Ea (24 ea)	90-Start up Operation	5123436
NAS1149D0463J	Washer	63 Ea (63 ea)	90-Start up Operation	5130345
NAS1149DN632J	Washer	2 pcs (2 ea)	90-Start up Operation	5143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-15A	8	113	0
	AN3-7A	4	331	0
	AN4-12A	1	114	0
	AN4-14A	16	918	0
	AN4-16A	4	422	0
	AN4-5A	19	152	0
	AN4-6A	1	844	0
	AN526C632R7	2	98	0
	D2258-160	1	0	0
	D2324	1	3	0
	D2523	2	2	0
	D2524	2	2	0
	D3322-042	1	0	0
	D3495-1	1	0	0
	D3910-3	4	40	0
	D3984-030	8	174	0
	D4091-1	4	55	0
	MS21042L06	2	212	0
	MS21042L3	12	3,229	0
	MS21042L4	41	2,813	0
	NAS1149D0363J	24	1,738	0
	NAS1149D0463J	63	4,305	0
	NAS1149DN632J	2	93	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 3:16 PM dart.Lussier.Patrick